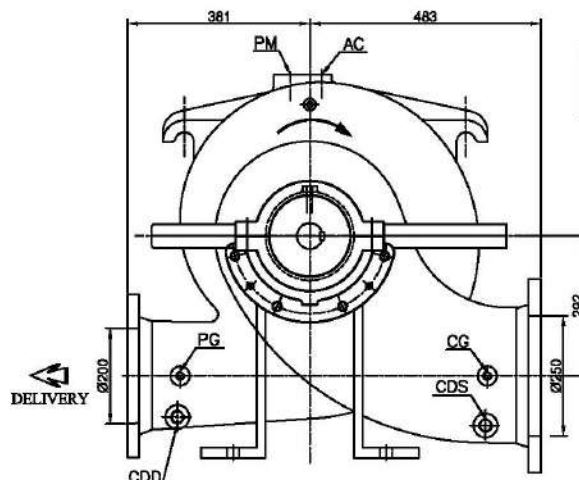
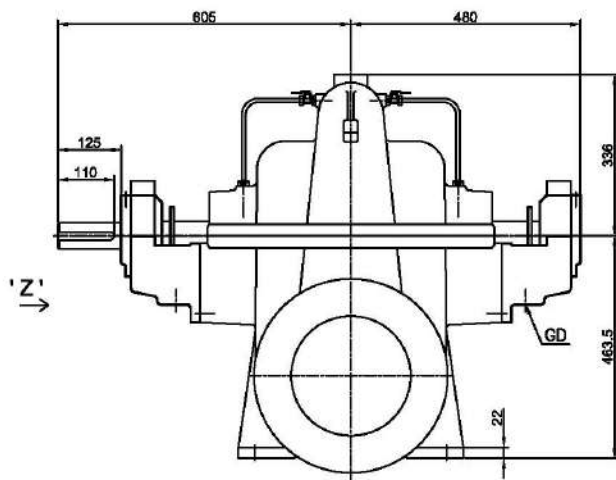


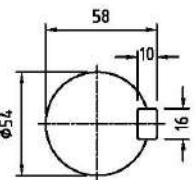
FISHER PUMP

PUMP MODEL - 8HS15

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 8HS15

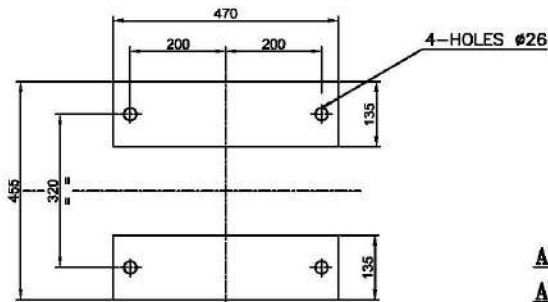


CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE - 4:1
SHAFT DETAIL AT
COUPLING END

VIEW IN DIRECTION OF 'Z'



PLAN OF PUMP FEET

APPROX. NET WEIGHT - 600kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN (SUCTION SIDE)	3/4"
CDD	CASING DRAIN (DELIVERY SIDE)	3/4"
GD	GLAND DRAIN	3/4"

IF SHAFT ROTATION REVERSED, ALL DIMENSIONS MUST
BE RECHECKED AND RE-DESIGNED.

S	PN 16	405	355	26	12, Ø26	—	—								
D	PN 16							340	295	24	12, Ø22	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF	ØRF.THK RF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF	ØRF.THK RF FLANGE		
SUCTION - Ø250								DELIVERY - Ø200							

				TITLE: <u>GENERAL ARRANGEMENT FOR 8HS15 PUMP</u>				
								SCALE 1:1
				DRN	ST	BSL	DRG NO.	REV.
				CHCD	ST	BSL	PSF/8HS15/GA-01	1
				APPD	HS	BSL		
1	Standard shaft gr-3			DRN	CHCD	DATE		
REV	DESCRIPTION			DRN	CHCD	DATE		

