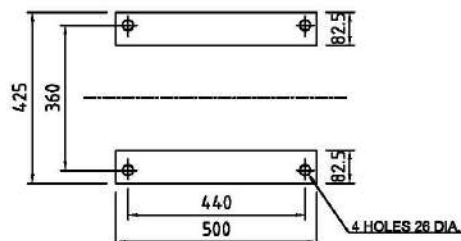
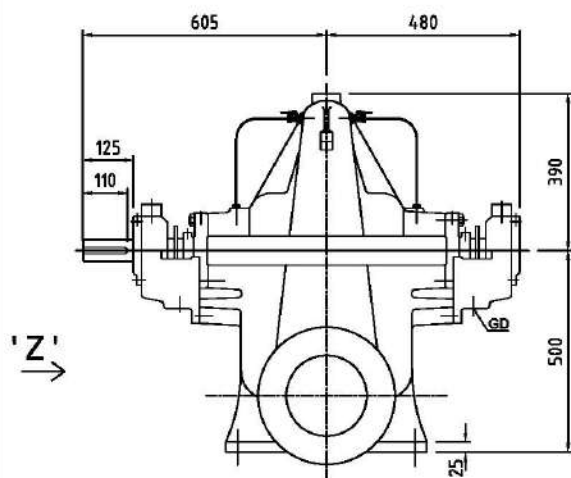


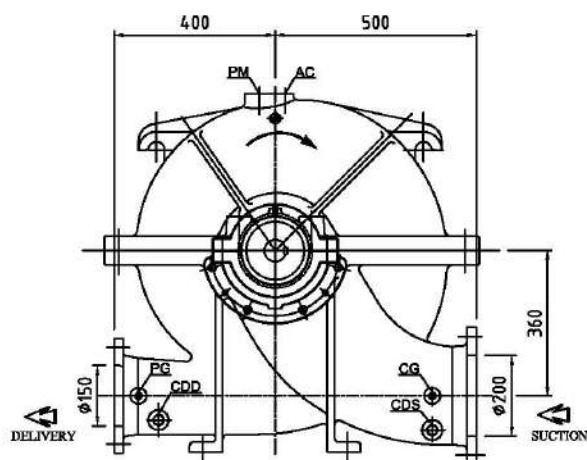
FISHER PUMP

PUMP MODEL - 6HS23

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 6HS23



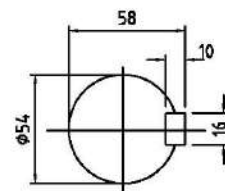
PLAN OF PUMP FEET



VIEW IN DIRECTION OF 'Z'

APPROX. NET WEIGHT - 640kg.
ALL DIMENSIONS ARE IN MM.

**CLOCK-WISE ROTATION
LOOKING FROM DRIVE END**



SCALE - 5:1
DETAIL OF SHAFT
AT COUPLING END

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	3/4"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	3/4"
CDD	CASING DRAIN(DELIVERY SIDE)	3/4"

**** GAUGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

[illegible]