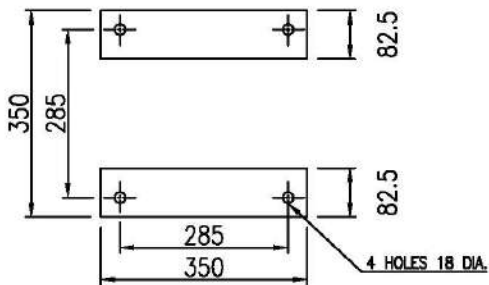
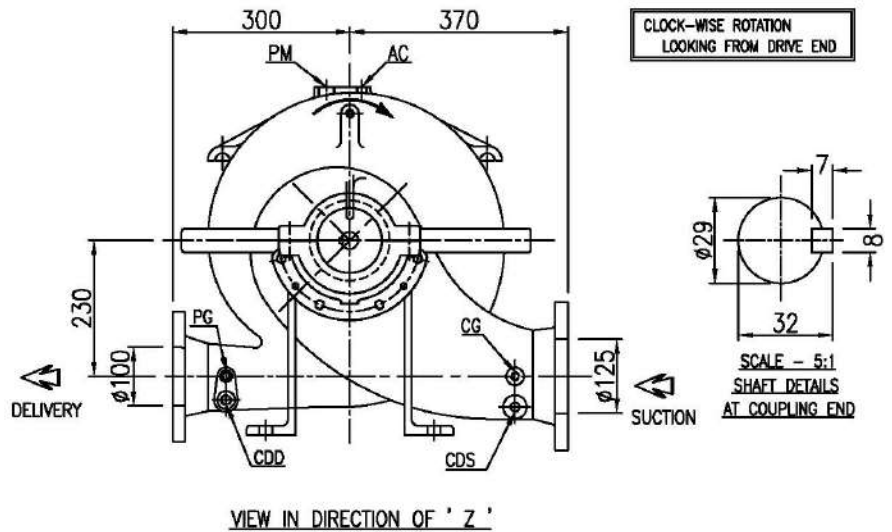
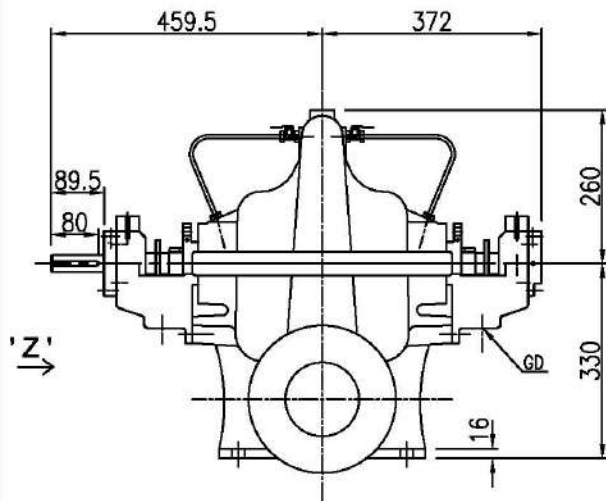


FISHER PUMP

PUMP MODEL - 4HS15

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT-CASE PUMP MODEL - 4HS15



PLAN OF PUMP FEET

APPROX. NET WEIGHT – 210kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1/2"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1/2"
CDS	CASING DRAIN(SUCTION SIDE)	1/2"
CDD	CASING DRAIN(DELIVERY SIDE)	1/2"

**** GAUGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

S	PN 16	250	210	22	8, 18	—	—								
D	PN 16							220	180	20	8, 18	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF RF	ORF.THK ORF. FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF RF	ORF.THK ORF. FLANGE		
		SUCTION - Ø125						DELIVERY - Ø100							

PROJECT NAME-				JOB NO.-		
TITLE						
GA DRG. FOR 4HS15						
SCALE 1:1						
DRW	AD	18.03.17	DRG. NO. PSF/4HS15/GA-01			REV 0
CHWD	ST	18.03.17				
APPD	HS	18.03.17				