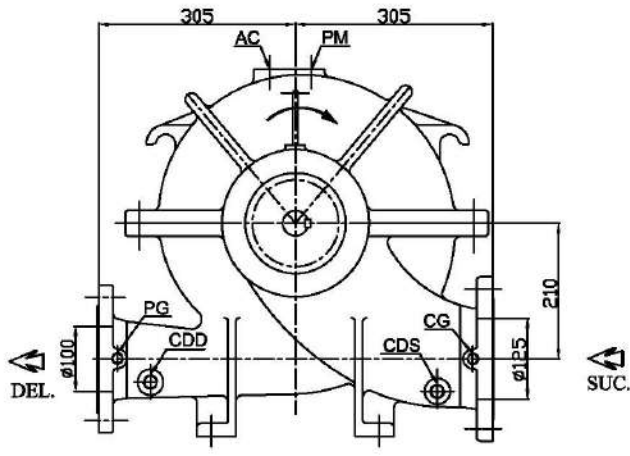
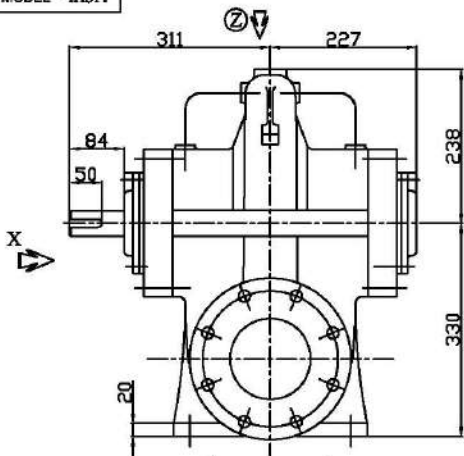
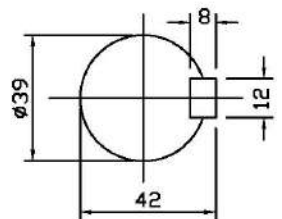


FISHER PUMP

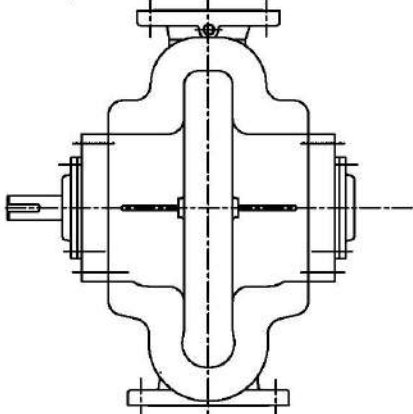
PUMP MODEL - 4HS14



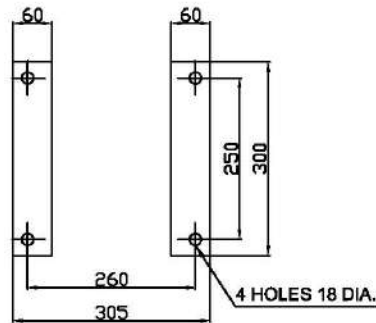
**CLOCK-WISE ROTATION
LOOKING FROM DRIVE END**



SCALE - 5:1
SHAFT DETAIL AT
COUPLING END



VIEW IN DIRECTION 'Z'



PLAN OF PUMP FEET

APPROX. NETT WEIGHT - 300kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	3/4"
CDS	CASING DRAIN(SUCTION SIDE)	3/4"
CDD	CASING DRAIN(DELIVERY SIDE)	3/4"

**** GAUGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

S	PN 16	250	210	22	8, #18	—	—								
D	PN 18							220	180	20	8, #18	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF	DRF. THK RF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF	DRF. THK RF FLANGE		
		SUCTION - #125						DELIVERY - #100							

PROJECT NAME--				JOB NO.--	
TITLE GA DRG. FOR 4HS14(CW)					SCALE 1:1
DRN	AD	18.04.14	DRG. NO.		
CHKD	ST	18.04.14	PSF/4HS14/GA-01		
D	APPD	HS	18.04.14	REV 0	