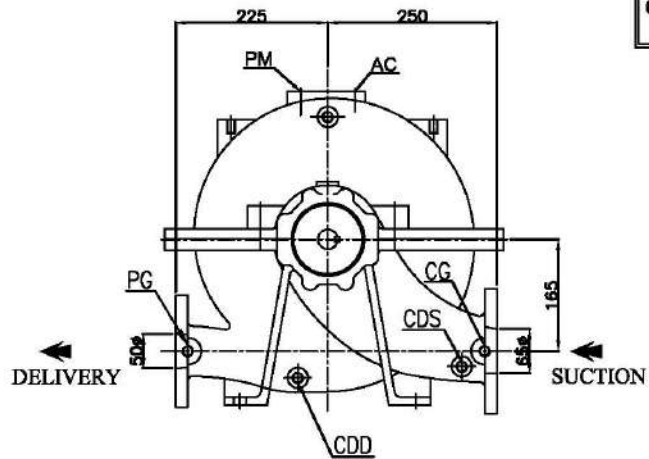
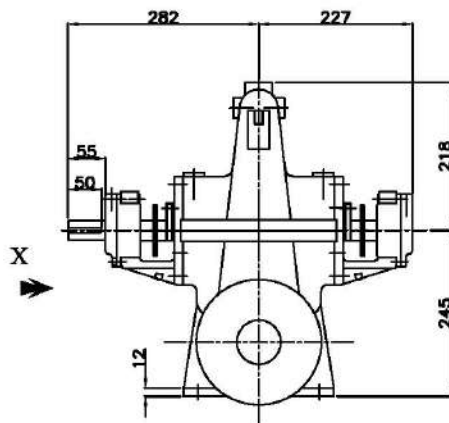


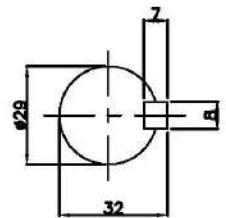
FISHER PUMP

PUMP MODEL-2HS13

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 2HS13

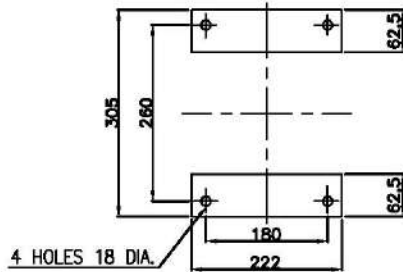


CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE-5:1
SHAFT DETAIL AT
COUPLING END

VIEW IN DIRECTION OF 'X'



PLAN OF PUMP FEET

ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1/2"
CDS	CASING DRAIN(SUCTION SIDE)	1/2"
CDD	CASING DRAIN(DELIVERY SIDE)	1/2"

NOTE: OPERATIONAL WEIGHT AND TORQUE ONLY WHEN
SPECIFICALLY INDICATED BY THE USER.

S	PN 16	185	145	18	4 - Ø18				
D	PN 25					165	125	20	4 - Ø18
REF. NO.	TYPE OF FLANGE.	O.D.	P.C.D.	THK MIN	NO SIZE OF HOLE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE
		SUCTION 65Ø				DELIVERY 50Ø			

PROJECT NAME-				JOB NO.-			
TITLE-				SCALE			
GA DRAWING FOR 2HS13				1:1			
DRN	AD	19.07.17	DRG. NO.	102GA10Z			
CHKD	ST	19.07.17					
APPD	HS	19.07.17					
REV	DESCRIPTION			DRN	CHKD	DATE	