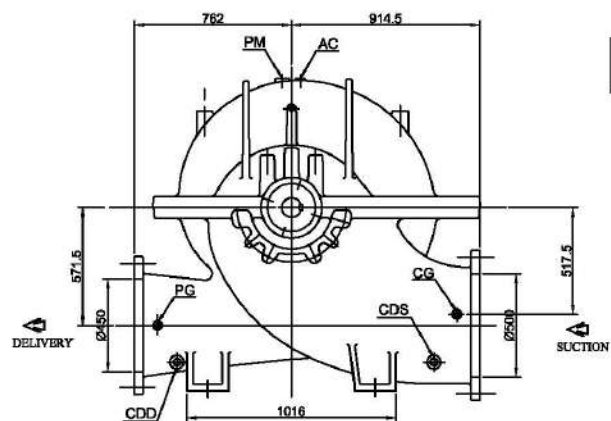
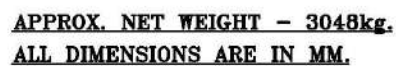


GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 18HS30



SCALE 4:1
SHAFT DETAIL AT
COUPLING END

VIEW IN DIRECTION OF 'Z'



CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	1"
CDD	CASING DRAIN(DELIVERY SIDE)	1"

**** GAUGE CONNECTIONS DRILLED AND TAPPED ONLY
WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

FISHER PUMP

PLAN OF PUMP FEET

[illegible]