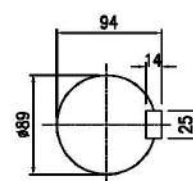
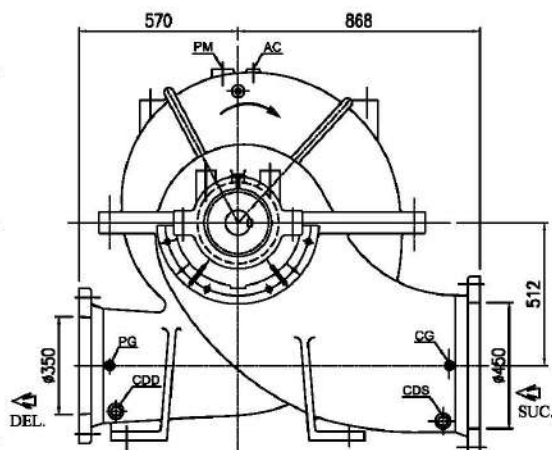
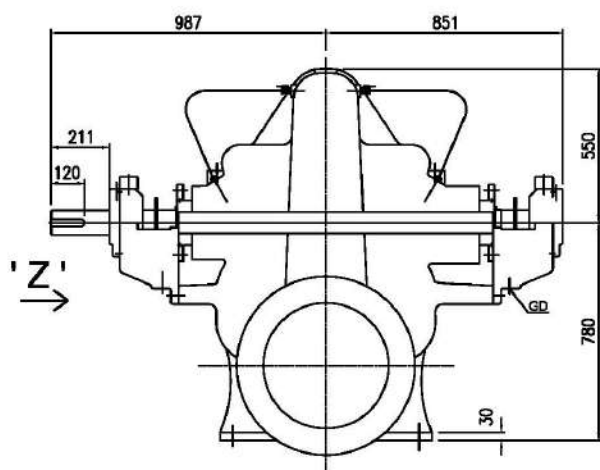


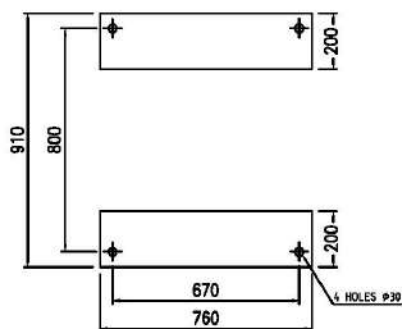
GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 14HS28

**CLOCK-WISE ROTATION
LOOKING FROM DRIVE END**



SCALE - 4:1
SHAFT DETAIL AT
COUPLING END

VIEW IN DIRECTION OF 'Z'



PLAN OF PUMP FEET

APPROX. NET WEIGHT - 3500kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	3/4"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	1"
CDD	CASING DRAIN(DELIVERY SIDE)	1"

S	PN 18	640	585	34	20, 30	—	—								
D	PN 25							555	490	38	16, 33	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OFF HOLE	RF	DRF THK RF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OFF HOLE	RF	DRF THK RF FLANGE		
		SUCTION - 450							DELIVERY - 350						

PROJECT NAME-				JOB NO.-	
TITLE <u>GA DRG. FOR 14HS28</u>  SCALE 1:1					
DRN	AD	01.08.14	DRG. NO.		
CHKD	ST	01.08.14	PSF/14HS28/GA-01		
D APPD	HS	01.08.14	REV		
			0		