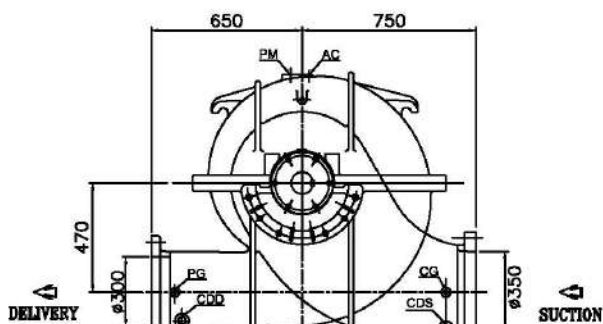
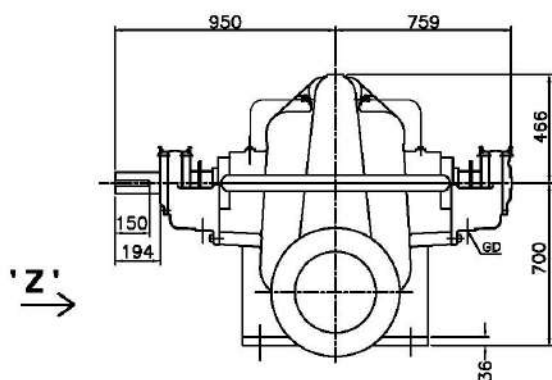


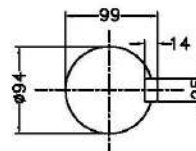
FISHER PUMP

PUMP MODEL - 12HS23

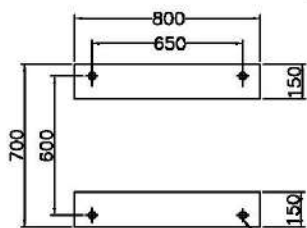
GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 12HS23



**CLOCK-WISE ROTATION
LOOKING FROM DRIVE END**



SCALE 4:1
SHAFT DETAIL AT
COUPLING END



PLAN OF PUMP FEET

4-HOLES DRILLE #30 AS SHOWN.

APPROX. NET WEIGHT - 2030kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1-1/2"
CDS	CASING DRAIN(SUCTION SIDE)	1"
CDD	CASING DRAIN(DELIVERY SIDE)	1"

**** GAGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

[illegible]