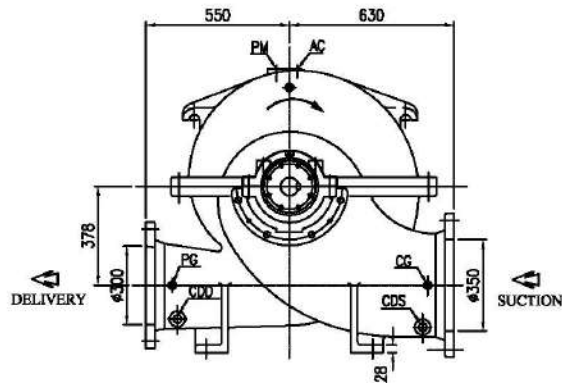
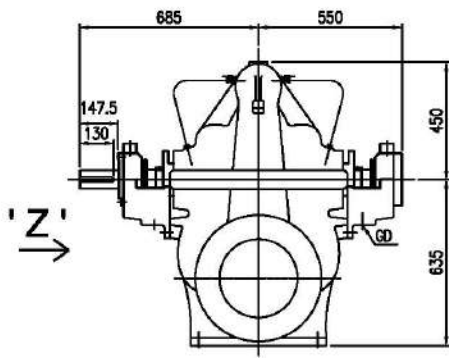


FISHER PUMP

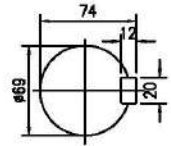
PUMP MODEL - 12HS22

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 12HS22

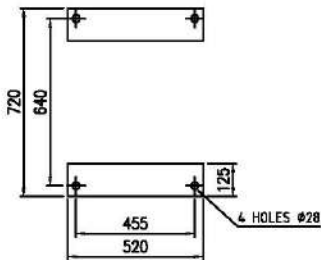


VIEW IN DIRECTION OF 'Z'

CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE 5:1
SHAFT DETAIL AT
COUPLING END



PLAN OF PUMP FEET

APPROX. NET WEIGHT - 1190kg.

ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1-1/2"
CDS	CASING DRAIN(SUCTION SIDE)	1"
CDD	CASING DRAIN(DELIVERY SIDE)	1"

** GAUGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.

[illegible]