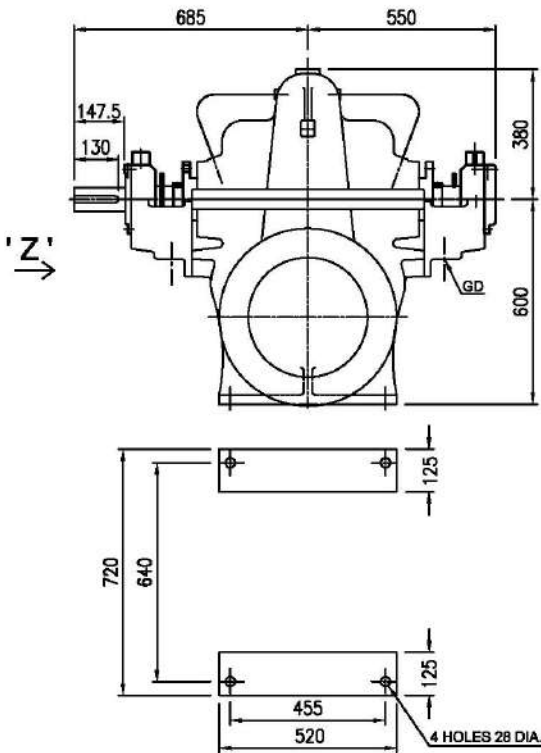


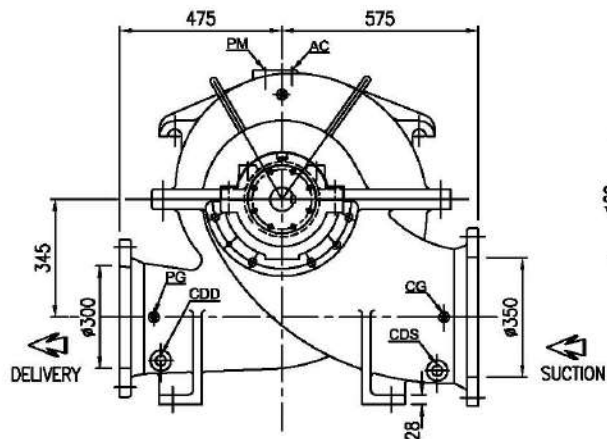
FISHER PUMP

PUMP MODEL - 12HS18

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 12HS18

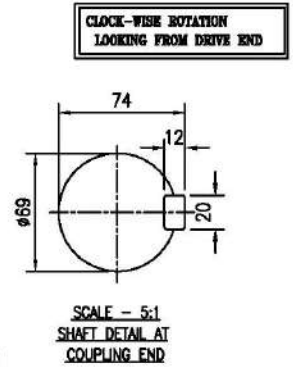


PLAN OF PUMP FEET



VIEW IN DIRECTION OF 'Z'

APPROX. NET WEIGHT - 984kg.
ALL DIMENSIONS ARE IN MM.



CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1-1/2"
CDS	CASING DRAIN(SUCKER SIDE)	1"
CDL	CASING DRAIN(DELIVERY SIDE)	1"

**** GROSS CONDITIONS DULLED AND TAPERED ONLY WHEN SPECIFICALLY DESIGNATED BY THE CHAIRMAN.**

[illegible]