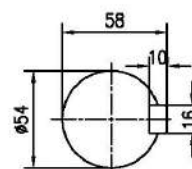
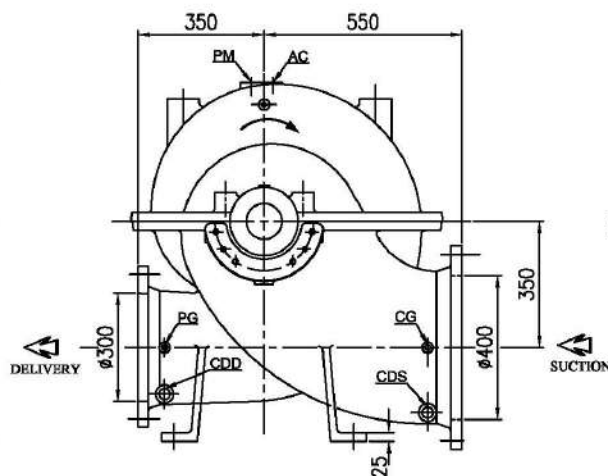


GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 12HS16

**CLOCK-WISE ROTATION
LOOKING FROM DRIVE END**



SCALE - 5:1
SHAFT DETAIL AT
COUPLING END

VIEW IN DIRECTION OF 'Z'

APPROX. NET WEIGHT - 655kg.
ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	3/4"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	3/4"
CDD	CASING DRAIN(DELIVERY SIDE)	3/4"

* GUNGE CONNECTIONS DRILLED AND TAPPED ONLY WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.

PLAN OF PUMP FEET

[illegible]