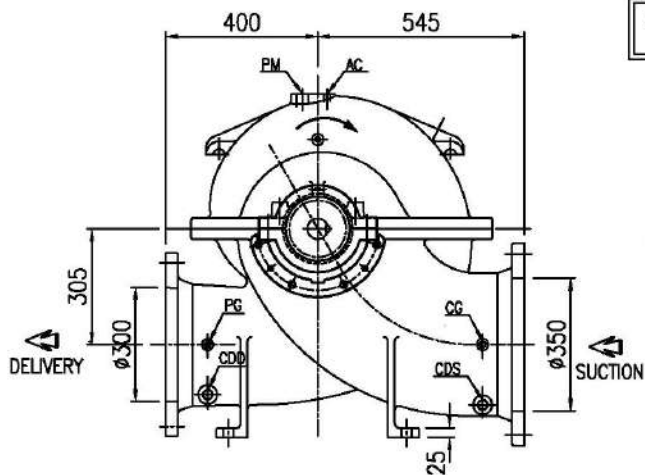
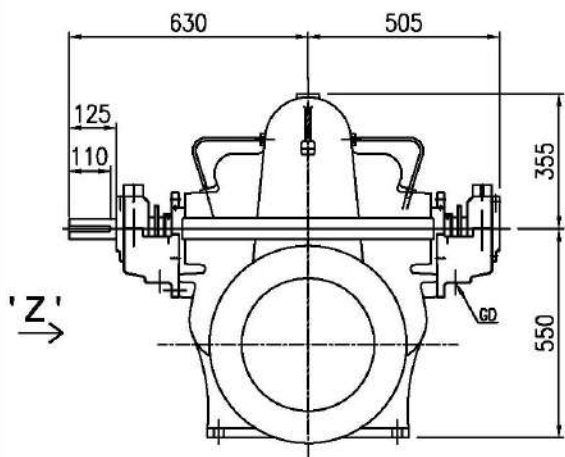


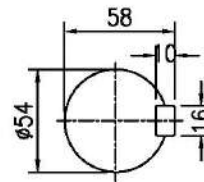
FISHER PUMP

PUMP MODEL - 12HS13

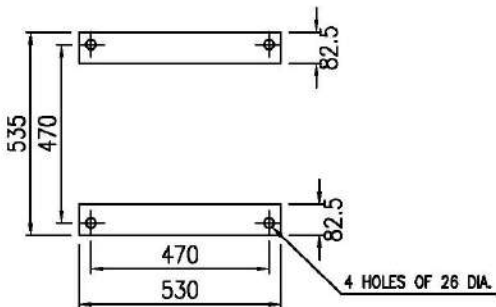
GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL – 12HS13



CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE - 5:1
SHAFT DETAIL AT
COUPLING END



PLAN OF PUMP FEET

APPROX. NET WEIGHT – 800kg.

ALL DIMENSIONS ARE IN MM.

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	3/4"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	3/4"
CDD	CASING DRAIN(DELIVERY SIDE)	3/4"

**IN GAUGE CONDITIONS DRILLED AND TAPPED ONLY
WHEN SPECIFICALLY REQUESTED BY THE CUSTOMER.**

S	PN 16	520	470	30	16, Ø26	—	—								
D	PN 16							460	410	28	12, Ø26	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OFF HOLE	RF Ø	RF THK RF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OFF HOLE	RF Ø	RF THK RF FLANGE		
		SUCTION - Ø350						DELIVERY - Ø300							

PROJECT NAME—				JOB NO.—	
TITLE <u>GA DRG. FOR 12HS13</u>  SCALE 1:1					
DRN	ST	01.01.10	DRG. NO.		
CHKD	ST	01.01.10	PSF/12HS13/GA-01		
APPD	HS	01.01.10	REV		
			0		



SCALE

1:1

REV 0