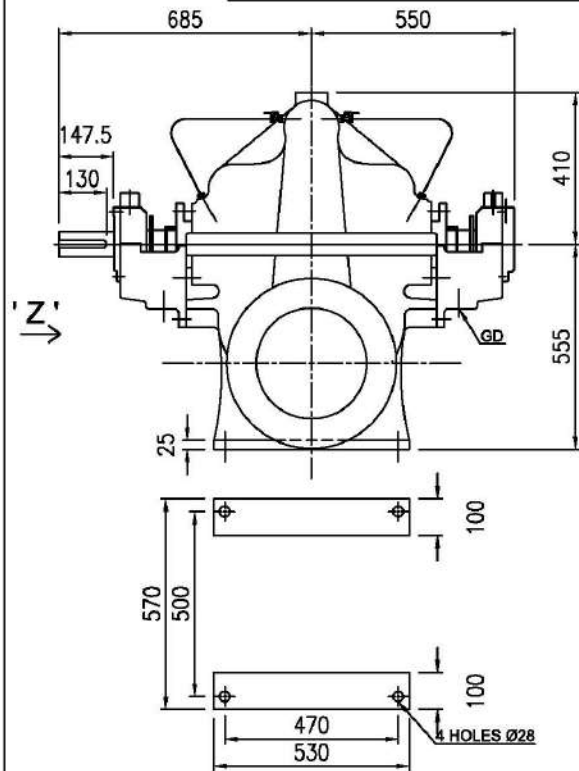
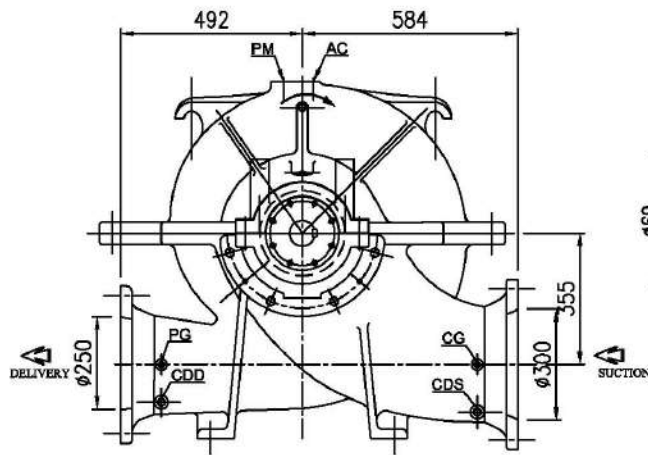


PUMP MODEL - 10HS22S

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 10HS22S

FISHER PUMP

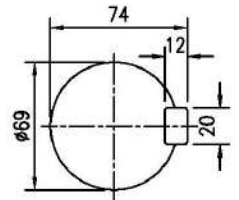
PLAN OF PUMP FEET



VIEW IN DIRECTION OF 'Z'

APPROX. NET WEIGHT - 1000kg.
ALL DIMENSIONS ARE IN MM.

CLOCK-WISE ROTATION
LOOKING FROM DRIVE END



SCALE - 5:1
SHAFT DETAIL AT
COUPLING END

CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	1"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1-1/2"
CDS	CASING DRAIN(SUCTION SIDE)	1"
CDD	CASING DRAIN(DELIVERY SIDE)	1"

1" GAUGE CONNECTIONS AND 1/2" VALVE ONLY
THIS SPECIFICATION SUBJECT TO THE CUSTOMER.

PROJECT NAME-														JOB NO.-											
S	PN 16	460	410	28	12, 26	—	—																		
D	PN 16							405	355	26	12, 26	—	—												
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. OF HOLE	SIZE OF HOLE	RF	DRF	THK RF FLANGE	O.D.	P.C.D.	THK MIN	NO. OF HOLE	SIZE OF HOLE	RF	DRF	THK RF FLANGE								
SUCTION - Ø300										DELIVERY - Ø250					REV	DESCRIPTION		DRN	CHKD	APPD	DRG. NO.	SCALE	1:1	REV	0
TITLE																		GA DRG. FOR 10HS22S						PSF/10HS22S/GA-01	
DRN																		18.08.14						18.08.14	
CHKD																		18.08.14						18.08.14	
APPD																		18.08.14						18.08.14	