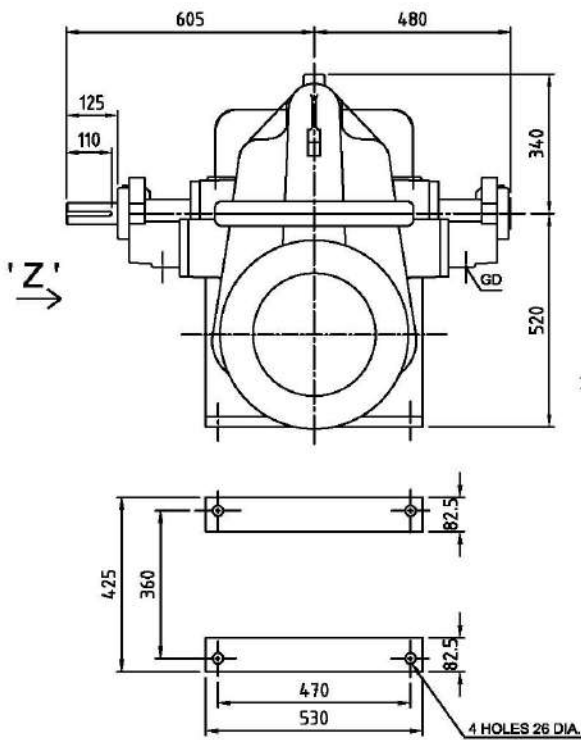


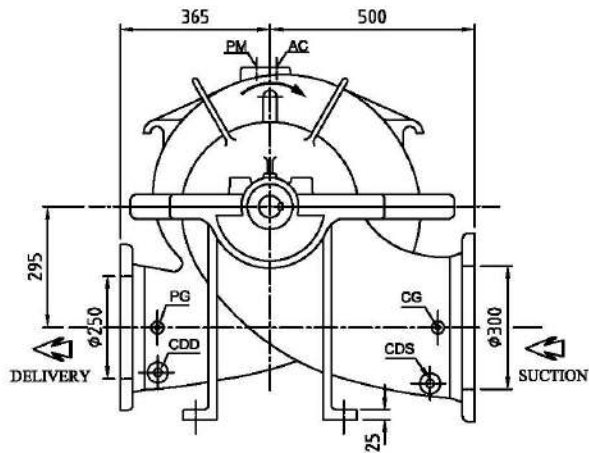
FISHER PUMP

PUMP MODEL - 10HS13

GENERAL ARRANGEMENT DRAWING FOR SINGLE STAGE AXIALLY SPLIT CASE PUMP MODEL - 10HS13

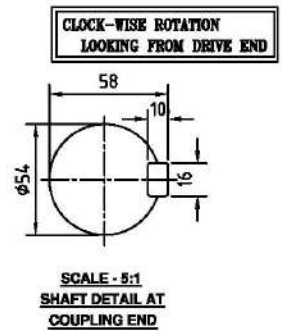


PLAN OF PUMP FEET



VIEW IN DIRECTION OF 'Z'

APPROX. NET WEIGHT - 620kg.
ALL DIMENSIONS ARE IN MM.



CONNECTIONS		
ITEM	DESCRIPTION	SIZE(NPT)
GD	GLAND DRAIN	3/4"
CG	COMPOUND GAUGE FOR SUCTION	3/8"
PG	PRESSURE GAUGE FOR DELIVERY	3/8"
AC	AIR COCK	3/8"
PM	PRIMING	1"
CDS	CASING DRAIN(SUCTION SIDE)	3/4"
CDL	CASING DRAIN(DELIVERY SIDE)	3/4"

18. STATE CONVENTIONS PERMITTED AND YOUTH ONLY WHEN NECESSARY DERIVED BY THE CHAIRMAN.

S	PN 16	460	410	28	12, 26	—	—								
D	PN 16							405	355	26	12, 26	—	—		
REF. NO.	TYPE OF FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF OR RF	THK FLANGE	O.D.	P.C.D.	THK MIN	NO. SIZE OF HOLE	RF OR RF	THK FLANGE		
		SUCTION - Ø300						DELIVERY - Ø250							

PROJECT NAME--				JOB NO--													
TITLE GA DRG. FOR 10HS13 <table><tr><td>DRN</td><td>AD</td><td>08.09.14</td><td rowspan="3">DRG. NO.</td></tr><tr><td>CHKD</td><td>ST</td><td>08.09.14</td></tr><tr><td>APPD</td><td>HS</td><td>08.09.14</td></tr></table>								DRN	AD	08.09.14	DRG. NO.	CHKD	ST	08.09.14	APPD	HS	08.09.14
								DRN	AD	08.09.14		DRG. NO.					
CHKD	ST	08.09.14															
APPD	HS	08.09.14															
				 SCALE 1:1 REV 0													